

PHYSICAL CHARACTERISTICS AND MANUFACTURING DATA

COATING:	TWO-COAT ACRYLIC FINISH	PVC STRIATED FINISH	DURAPRO®
GLOSS:	10 – 14 @ 60°, ASTM D 523-80	22-27 @ 60°, ASTM D 523-80	20-40 @ 60°, ASTM D 523-80
FLEXIBILITY:	No removal of finish with 600 Scotch Tape on a 2T bend; NCCA 11-19	No removal of finish with 600 Scotch Tape on a 2T bend; NCCA 11-19	No removal of finish with 600 Scotch Tape on a 2T bend; NCCA 11-19
PENCIL HARDNESS:	HB-H Eagle Turquoise, NCCA 11-12	2B, Eagle Turquoise, NCCA 11-12	HB-H Eagle Turquoise, NCCA 11-12
ADHESION:	Excellent, ASTM D 3359-83	Excellent, ASTM D 3359-83	Excellent, ASTM D 3359-83
IMPACT:	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6
HUMIDITY RESISTANCE:	No loss of gloss, cracking or peeling after 1,000 hours @ 100% relative humidity. ASTM D 2247-86A	No loss of gloss, cracking or peeling after 1000 hours @ 100% relative humidity. ASTM D 2247-86A	No loss of gloss, cracking or peeling after 1,000 hours @ 100% relative humidity. ASTM D 2247-86A
SALT SPRAY RESISTANCE:	No under-cutting of film from edges in excess of 1/16" or face blistering after 3,000 hours at 5% neutral salt spray. ASTM B 117-85	No under-cutting of film from edges in excess of 1/16" or face blistering after 1,000 hours at 5% neutral salt spray. ASTM B 117-85	No under-cutting of film from edges in excess of 1/16" or face blistering after 3,000 hours at 5% neutral salt spray. ASTM B 117-85
EXTERIOR EXPOSURE:	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2247-86A b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86
DRY FILM THICKNESS:	.75 – .90 mils	3.3 – 3.7 mils	.70 – .80 mils
SOLVENT RESISTANCE:	100+MEK rubs Meets the performance requirements of AAMA 1402-86	MEK rubs none Meets the performance requirements of AAMA 1402-86	100+MEK rubs Meets the performance requirements of AAMA 1402-86





TRI-BUILT® TRIM COIL



TRI-BUILT® COIL COMPARISON MATRIX

Cuts Clean, Bends Sharp, Lays Flat

TRI-BUILT® Trim Coil is engineered to make your job easier. It cuts clean without burring. It won't crack or split when bent or shaped. And it lays flat without buckling. So it can save time and materials on the job site.

With a broad color palette, TRI-BUILT® Trim Coil easily complements virtually any exterior design. Tested and proven to withstand years of extreme weather conditions, it's available in three finishes: two-coat acrylic, PCV straited and DuraPro®. All are formulated for superior color retention, adhesion and corrosion resistance.

Underneath it all is an aluminum alloy tempered for high strength and coated with a corrosion-inhibiting primer. Throughout the manufacturing process TRI-BUILT® Trim Coil is tested to meet strict specifications for grade, hardness, temper (flexibility) and gauge. This ensures consistency from carton to carton and job to job.



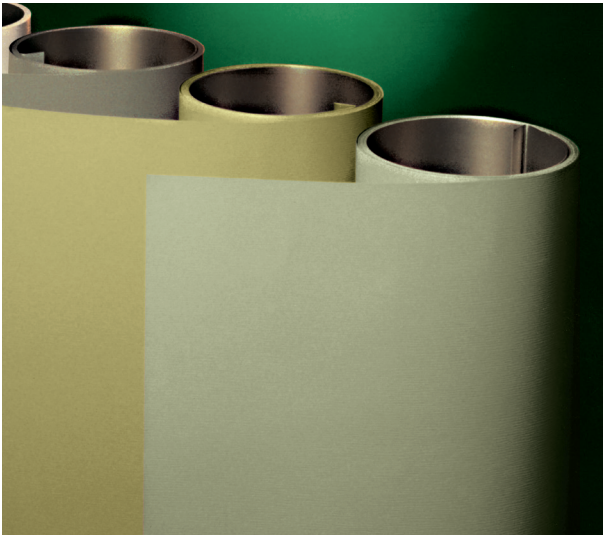
	TWO-COAT ACRYLIC FINISH	PVC STRIATED FINISH	DURAPRO®
GAUGE:	.019" Standard	.019" Standard	.019"
COLORS:	119	92	White
WIDTHS:	24"	24"	24"
LENGTHS:	50'	50'	50'

Three Finish Options

TWO-COAT ACRYLIC A smooth, painted finish available in a full range of colors. An adhesive primer and durable top coat deliver superior weathering and stain resistance.

PVC STRIATED The textured look of freshly painted wood. A thick, durable PVC coating is striated to produce a realistic woodgrain finish. Repels air pollutants, sun and water damage over the long haul. Choose from a variety of shades to complement our vinyl and aluminum products.

DURAPRO® A durable, beautiful white satin finish. DuraPro® is tough as nails. Pencil marks and fingerprints wipe off. Exceptional dent and scratch resistance prevents waste.



TRI-BUILT®	ACRYLIC	PVC	GENERAL INDUSTRY	MASTIC	VARIFORM	CERTAINTEEED	EXTERIOR PORTFOLIO	ROYAL	KP	JAMES HARDIE	BERGER	QUALITY EDGE	PLY GEM WINDOWS	SIMONTON WINDOWS
265	AUTUMN BEIGE	Y	Y		Autumn Beige	Warm Sand			Sandstone		Silver Ash	Autumn Ash Black	Black	
216	BLACK	Y	N	Black				Beige			Heritage Cream	Cream	Ivory (Mira)	
266	CLASSIC CREAM	Y	Y	Classic Cream	Classic Cream						Dark Bronze	Mocha		
116	DARK BRONZE	Y	Y	Dark Bronze							Snow White	White	White	White
203	DOVER WHITE	Y	Y	White	Dover White	Colonial White/ Snow	Aspen White	White	White	Arctic White	Pearl Gray	Victorian Gray		
233	FLINT	Y	Y		Flint/Cottage Grey									
377	FOREST	Y	Y	Forest	Evergreen					Parkside Pine				
202	GEORGIAN GRAY	Y	Y							Light Mist	Sterling Gray	Silver		
232	ISLAND PEARL	Y	Y		Island Pearl	Champagne/ Arbor Blend			Cameo		Sandstone Beige	Cozy Cottage		
221	MUSKET BROWN	Y	Y	Musket Brown	Musket Brown						Musket Brown			
215	NATURAL ALMOND	Y	Y	Almond	Natural Almond				Putty/Bisque	Navajo Beige	Almond	Desert Tan		
151	NORWEGIAN WOOD	Y	Y	Norwegian Wood	Jefferson Tan						Natural Clay	Norwood		
213	ROYAL BROWN	Y	Y	Royal Brown				Cocoa			Royal Brown		Clay	
389	SANDTONE	Y	Y		Sandtone				Tan		Saddle	Sandy Beige		
856	SANDY TAN	Y	Y	Wicker	Sandy Tan	Savannah Wicker		Wicker			Savannah Wicker			
238	SILVER MIST	Y	Y		Silver Mist	Herringbone	Bone	Driftwood	Classic Linen	Cobblestone	Linen	Classic Almond		
259	STONE MT. CLAY	Y	Y		Stone Mt. Clay / Northern Oak	Natural Clay/ Timber Blend		Clay	Cobblestone/ Clay	Monterey Taupe	Pebblestone Clay	Clay	Adobe Clay	
208	TERRATONE	Y	Y	Terratone	Terra Bronze			Granite			Sable Brown	Terratone		
254	AMBER	Y	Y		Amber									
224	ANTIQUE IVORY	Y	N	Antique Ivory										
347	AUTUMN RED	Y	N			Autumn Red								
620	AUTUMN TAN	Y	Y						Autumn Tan					
301	AUTUMN YELLOW	Y	Y			Autumn Yellow								
145	BAYOU	Y	Y		Bayou			Blue Gray						
738	BLUE GRAY	Y	Y											
378	BRANDY	Y	N	Brandy										
100	BRIARWOOD	Y	Y	Rugged Canyon	Briarwood / Cabin Cedar			Walnut	Khaki		Rugged Canyon	Canyon Ridge	Bronze/ Dark Bronze (Mira)	
392	BRONZE	Y	N	Bronze	Bronze							Bronze		
204	BUCKSKIN	Y	Y			Buckskin								
752	CAMEL	Y	Y									Camel/Beige		
404	CAMEO	Y	Y	Cameo								Canvas		
294	CANYON BLEND	Y	N			Canyon Blend								
380	CHARCOAL GREY	Y	N	Charcoal Grey										
621	CHESTNUT BROWN	Y	N							Chestnut Brown				
637	CLAY EP	Y	Y				Clay							
379	COASTAL BLUE	Y	N	Evening Gray	Coastal Blue							Charcoal Gray		
299	COCOA BEAN	Y	N	Cocoa Bean									Almond/ Beige (Mira)	
632	COUNTRY BEIGE	Y	Y					Country Beige						
622	COUNTRYLANE RED	Y	N							Countrylane Red				
222	CYPRESS	Y	Y			Cypress		Cypress						
272	CYPRESS EP	Y	Y				Cypress							
239	DELRAY SAND	Y	Y		Delray Sand	Heritage Cream		Vintage Cream	Prairie Wheat	Woodland Cream	Wheat	Antique Ivory		
532	DESERT TAN	Y	Y			Desert Tan								
634	DRIFTWOOD	Y	Y			Driftwood								
753	EARTHTONE	Y	Y										Earthtone	
711	ESPRESSO	Y	Y			Espresso								
623	EVENING BLUE	Y	Y							Evening Blue				
295	FLAGSTONE	Y	Y			Flagstone								
346	FOREST CT	Y	N		Forest									
248	GRAPHITE	Y	Y				Graphite							
192	GRAY	Y	Y					Gray						
262	GRECIAN GREEN	Y	Y	Grecian Green										
344	GREEN TEA	Y	N			Green Tea								
641	HARBOR BLUE	Y	Y				Harbor Blue							
603	HARBOR GREY	Y	Y	Harbor Grey		Granite Gray								
633	HARVARD SLATE	Y	Y				Greystone	Harvard Slate						
260	HAZELNUT	Y	Y		Hazelnut							Sahara		
348	HEARTHSTONE	Y	N			Hearthstone								
286	HEATHER	Y	Y					Heather						
573	HEATHERED MOSS	Y	Y							Heathered Moss				

Represents Core Color. All others represent Extended Color Offering for Trim Coil only.

TRI-BUILT® COIL COMPARISON MATRIX

TRI-BUILT®	ACRYLIC	PVC	GENERAL INDUSTRY	MASTIC	VARIFORM	CERTAINTEEED	EXTERIOR PORTFOLIO	ROYAL	KP	JAMES HARDIE	BERGER	QUALITY EDGE	PLY GEM WINDOWS	SIMONTON WINDOWS
287	HERITAGE BLUE	Y	N					Heritage Blue						
267	IRISH THISTLE	Y	Y	Scottish Thistle	Irish Thistle			Flagstone						
624	IRON GRAY	Y	N							Iron Gray				
228	IRONSTONE	Y	N	Tuxedo Gray				Ironstone						
635	IVORY	Y	Y				Ivory							
102	IVY GREEN	Y	Y			Ivy Green								
625	KHAKI BROWN	Y	Y					Khaki Brown						
140	LIGHT MAPLE	Y	Y			Light Maple		Soft Maple						
311	LIGHTHOUSE RED	Y	Y			Lighthouse Red								
388	LINEN	Y	Y	Linen						Alpine Frost				
113	LINEN RYL	Y	Y					Linen						
296	MOUNTAIN CEDAR	Y	N			Mountain Cedar/ Frontier Blend								
284	NATURAL CEDAR	Y	N					Natural Cedar						
854	OXFORD BLUE	Y	Y			Oxford Blue								
106	PACIFIC BLUE	Y	Y			Pacific Blue		Midnight Surf						
249	PALM	Y	Y	Lakeshore Fern	Mediterranean Palm		Olive Pearl			Mountain Sage	Spruce	Grenadier Green		
631	PEARL	Y	Y											
386	PEBBLE CLAY	Y	Y	Pebblestone Clay/Natural Cedar				Pebble Clay						
672	PELLA BROWN	Y	N											
673	PELLA TAN	Y	N											
365	PEWTER	Y	Y	Deep Granite	Pewter	Charcoal Gray					Charcoal Gray	Gray Dusk		
671	POPLAR WHITE	Y	N											
247	PORTSMOUTH BLUE	Y	Y	Portsmouth Blue				Stratford Blue						
205	PUTTY	Y	N											
009	REDWOOD	Y	N	American Walnut / Red Cedar	Redwood									
310	REGATTA	Y	Y					Regatta						
220	RYE	Y	Y					Rye						
206	SABLE BROWN	Y	Y			Sable Brown								
170	SAGEBROOK	Y	Y	Quiet Willow	Sagebrook						Quiet Willow			
851	SAIL CLOTH	Y	Y							Sail Cloth Harris Cream				
935	SANDPIPER	Y	N			Sandpiper							Sandstone	
754	SANDSTONE	Y	Y											
132	SANDSTONE BEIGE	Y	Y			Sandstone Beige								
401	SAVANNAH BLUE	Y	Y		Savannah Blue				Blue Mist			Blue Grey		
290	SEDONA RED	Y	Y	Russet Red	Sedona Red			Redwood			Lighthouse Red	Canyon Red		
317	SHAMROCK	Y	Y	Hazelwood				Shamrock						
131	SILVER ASH	Y	Y			Silver Ash								
268	SLATE	Y	Y											
791	SOFT GREEN	Y	Y							Soft Green				
511	SPANISH OLIVE	Y	Y	Tuscan Olive	Spanish Olive						Tuscan Olive			
345	SPRUCE	Y	N			Spruce								
331	STERLING	Y	Y					Sterling						
852	STERLING GRAY	Y	Y			Sterling Gray/ Glacier Blend								
289	SUEDE	Y	N			Suede								
143	TEAK	Y	Y	Montana Suede	Teak						Montana Suede			
612	TERRA COTTA	Y	Y	Terra Cotta		Terra Cotta	Nutmeg							
626	TIMBER BARK	Y	Y							Timber Bark				
201	TRADITIONAL RED	Y	Y			Barn Red				Traditional Red				
144	TWILIGHT SHADOW	Y	Y	Misty Shadow	Twilight Shadow							Graphite		
387	VICTORIAN GREY	Y	Y	Victorian Grey/ Cape Cod Grey				Victorian Gray						
298	WEATHERED BLEND	Y	N	Timberstone	Hearthstone Brown	Weathered Blend						Sable		
390	WEDGEWOOD	Y	Y	English Wedge-wood	Wedgewood									
314	WEDGEWOOD RYL	Y	Y											
279	WHEAT	Y	Y											
276	WINDOW ALMOND	Y	Y	Window Almond										
275	WINDOW BROWN	Y	Y											
274	WINDOW WHITE	Y	Y											
342	WINE	N	Y	Wine										
581	WOODSTOCK BROWN	Y	Y							Woodstock Brown				

